

SOO Owner's Manual, Spare Parts List & Service Manual

WARRANTY:

454, 456, 457 Compression Sprayers

SOLO model 454, 456 & 457 sprayers are covered by SOLO's 5-YEAR LIMITED WARRANTY. SOLO manufactured parts which fail due to defective material or workmanship will be repaired or replaced without charge. Contact SOLO Inc. for full details and complete warranty information.

WARNING:

Chemicals can be harmful to individuals and the environment if improperly used. In addition, some chemicals are caustic, corrosive, or poisonous and should be avoided. Read warnings and chemical manufacturer's Instructions. SOLO high density polyethylene sprayers are fitted with Viton® seals which are resistant to a wide variety of agricultural and household chemicals; however, care should be exercised to ensure that sprayer components are clean, functioning properly, and in a good state of repair before and during use. If in doubt about a particular chemical, check with manufacturer. If you suspect or observe indications that the material may be unsafe in a SOLO sprayer...STOP1. Do Not Use or Apply Chemical. ALWAYS WEAR RUB-

- BER GLOVES, SAFETY GOGGLES AND APPROPRIATE PROTECTIVE CLOTHING.
- Read and follow operating instructions.
- Do not fill sprayer over maximum fill mark. Releasing pressure in an overfill condition can cause harmful venting of sprayer contents.
- Relieve pressure only with sprayer upright. Venting of sprayer contents can occur if liquid is over bottom of relief valve.
- Do not exceed 45 psi pressure.
- Do not fill with flammable materials.
- Do not modify sprayer or pressure relief valve.
- Never spray in the direction of humans, animals or property which might be injured or damaged by spray formula.
- Do not use disinfectants, solvents or impregnating agents unless first tested to ensure they are not harmful to the environment and sprayer.
- Do not use liquids with a temperature above 120" (45°C).
- Remember that a sprayer with liquid is a significant amount of weight (8 lbs. per gallon). Use caution when bending, leaning or walking. Bend only at the knees and support yourself as required to insure personal safety.
- Do not use acid, caustic or potentially injurious chemicals.
- Do not inflate sprayer without liquid in the tank.
- Do not climb on ladders, trees or other unsteady or potentially unsafe structures.

SAFETY HINTS:

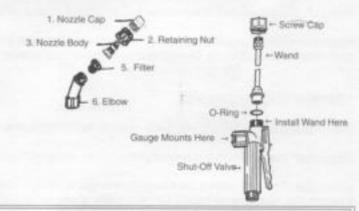
- · At the time of manufacture of this sprayer, we are not aware of any approved plant protection chemicals which would adversely affect this sprayer when applied in their usual concentration.
- Observe the recommendations of the chemical manufacturer.
- Prior to every use, ensure the proper functioning of the pressure relief valve.
- Prior to removing any part of the sprayer pull the pressure relief valve (2) to release any pressure in the tank.
- Wear rubber gloves, safety goggles and appropriate protective clothing.

Removing Adjustable Nozzle

Unscrew the nozzle cap (1) from the nozzle body (3). This is best accomplished while the retaining nut (2) is securely fastened to the elbow (6). Next, unscrew the retaining nut (2). Push the nozzle body (3) out of the retaining nut (2). The filter (5) will come out with the body. To re-install the nozzle, reverse the above instructions.

Assembly Instructions for Wand

- 1. Check that the O-ring is on the non-threaded end of the wand.
- 2. Insert the wand into the open end of the shut-off valve.
- Tighten the screw cap.



CUSTOMER SERVICE COMMITMENT FROM SOLO'S SERVICE DEPARTMENT

In the event the spriayer you have purchased has missing or damaged parts, please call 1-800-765-6462, 9:00 AM--5:00 PM EST, SOLO's goal is to ship you replacement parts within 48 hours of processing your order.

In order to assist your service representative, please have the following information available: sprayer model number, part description and part number. A parts list is included in your owner's manual.

SOLO is committed to your satisfaction and is continuing its efforts to earn your future business.

OPERATION:

- Before using sprayer with chemicals, fill sprayer with fresh water to assure that you have it properly assembled; pressurize and then practice spraying. When thoroughly familiar with sprayer operation, follow normal operating procedures.
- Turn pump handle counter clockwise to remove pump.
- Fill tank with premixed formula up to desired level. Do not exceed maximum fill mark. Observe recommendations of chemical manufacturer.
- Retighten pump.
- Pump to a maximum 45 psi/3 bar pressure. The valve stem on the pressure relief valve will rise up revealing a red mark indicating 45 psi.
- Start or stop spraying by squeezing or releasing hand control lever (3). The spray pressure can be monitored with an optional pressure gauge.
- Prior to every removal of pump (2), release pressure first by pulling up on the pressure relief valve stem.

CLEANING:

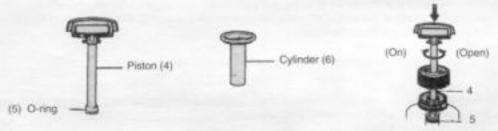
- Carefully clean sprayer after every use.
- Soap and water may be used to clean tank.
- Clean the hose and spray tube by flushing with water.
- Follow the recommendations of the chemical manufacturer for disposing of waste water and chemicals.
- Do not use aggressive cleaning agents or abrasives.



MAINTENANCE:

- Prior to storage, clean and empty sprayer.
- Always store the sprayer in a dry area, protected from freezing, heat and sunlight.
- Lubricate O-ring in pressure relief valve with petroleum jelly on a regular basis. Pressure relief valve is disassembled by removing if from the tank and pulling the body of the valve out of the screw cap.
- Should pumping action become difficult, remove the pump from tank, remove pump piston (4) from pump cylinder (6) and grease the Oring (5) of the pump piston with petroleum jelly. NOTE: Once tank lid is removed, the pump handle "piston" and "cylinder" (pump body) are disassembled simply by pulling apart. See Figure 6, Page 5.
- Only use SOLO original parts and see your SOLO dealer in case of any problems, in the interest of technical progress, we reserve the right to change technical specifications without prior notice or obligation.

Pump Maintenance - NOTE: Pump pressure sealing is accomplished with an O-ring on the pump piston (4) which moves within the cylinder (6).



Periodically this O-ring should be greased with a non-water soluble grease. If worn, it should be replaced. A small umbrella valve at the bottom of cylinder prevents the formula from entering the cylinder. No maintenance is required other than periodic replacement as wear occurs.

Tank Lid - A small amount of non-water soluble grease on tank lid threads and gasket will make tightening and loosening easier.

Regular Inspection - Inspect and replace worn or damaged parts promptly. Pay particular attention to tank lid gasket, pressure relief valve and seal, inflation valve (if fitted), O-rings and seals throughout sprayer. Regular lubrication of O-rings and seals is recommended.

POSSIBLE USES OF SPRAYER:

Plant Feeding and Protection - A variety of spray tips enables user to perform foliar feeding or to apply fungicides and pesticides effectively.

Herbicides - may be applied to reduce pesky weeds and plants; however, avoid using same sprayer for plant feeding or protection.

Indoor Use - Sprayers may be used to apply detergents, vinegar, cleaning solutions, warm water (up to 120° F) and other non-toxic household cleaners and maintenance liquids. Carpets, walls, glass, floors, ceilings and other surfaces can be treated.

Do not use sprayer which has previously been used with herbicides, pesticides or toxic chemicals indoors.

Outdoor Use - Window cleaner, detergent, general purpose cleaning solutions, certain wood preservatives, waxes, water proofing and diluted household bleach (do not exceed 25% solution) are among the many things SOLO sprayers can apply. Avoid using sprayer for cleaning and other applications once it has been used for plant protection or herbicide spraying.



OPERATING FEATURES:

Nozzles - Your SOLO sprayer is standard with nozzle arrangements which provide several spray patterns.

Item		Pattern	Application	Part.#
Flat spray tip	0	Flat	Row treatment	4074263
Nozzle tip (jet stream)	0 —	Stream	Spot & longer range	4074758
Nozzle tip and Swirl plate	0+0	Hollow Cone	Shrubs & bushes	4074756 and 4074758
Plastic Adjustable Nozzle		Variable	Spot, shrubs & bushes	4900527

WILL THE PLASTIC MATERIAL LAST?

Only high-grade polyethylene is used. The material is chosen for high molecular weight, high-impact strength, and excellent resistance to chemicals and stress. Ultraviolet inhibitors are used in the material to reduce deterioration caused by sunlight.

HOW HEAVY IS THE UNIT?

Compression sprayers weigh approximately 5 1/2 lbs.

CAN I USE WEEDKILLER AND INSECTICIDE IN THE SAME SPRAYER?

In theory you can, if the sprayer is thoroughly cleaned out with a bleach water solution of 1:25. In practice, the use of both type of chemicals in the same unit is not recommended as the risk to plants can be high. Use caution when handling any type of chemicals and when cleaning your sprayer. Do not mix cleaning agents.

WHAT SPRAY NOZZLE SHOULD I USE?

A flat spray nozzle is supplied for spraying paths, garden beds, and general area spraying. A cone nozzle is also supplied for spot spraying and for the treatment of bushes and small trees. For spot spraying, simply remove swirt plate from behind nozzle tip. Save the swirt plate for future use. Available as an option is a reflux filter with a build-in check valve (27 00 316) which opens at 5 psi and closes at 4 psi. This virtually eliminates the dripping of fluid still contained in the spray wand. A wide selection of nozzles such as deflector, adjustable, and anti-drift nozzles are available.

CAN I DO SPOT SPRAYING?

The shut-off valve on the SOLO sprayer is well suited for spot spraying. It's almost effortless! The shut-off valve handle incorporates a clip which holds the trigger valve open for area spraying without tiring the operaters hand. A pressure gauge may be added with increments from 0 to 6 Bar (0-90 psi).

CALIBRATION OF SOLO COMPRESSION SPRAYERS

The output of the sprayer should be checked by collecting and measuring the spray liquid emitted during one minute. Maintain steady pumping on the pump handle while measuring. Having determined the output from the nozzle in gallons/minute, the rate per unit area treated can be calculated knowing the swath, width and walking speed.

 Determine the nozzle's rated capacity. See back page of SOLO parts list for nozzle ratings. Get the capacity in gallons/minute at the desired pressure. Test the delivery of the nozzle. Spray for one minute and collect the spray.

Compute the area covered in square feet per minute. Select a comfortable walking speed and figure how many feet per minute you walk.
 A convenient fast walk for some is 2.5 mph, but this may vary. One mile per hour equals 88 feet per minute. An easy way to calculate is to simply measure the distance you walk in one minute.

Sq. ft./min. x swath width (in ft.)

3. Compute the gallons per acre. The above information is used to compute gallons of spray that will be applied per acre.

Service and Repair Section HANDHELD SPRAYER TROUBLE SHOOTING GUIDE

PROBLEM	CAUSE	SOLUTION
Difficulty in	Dirty Cylinder Wall	Remove Piston, Clean and Replace
Moving Pump Handle	O-Ring on Piston Swollen (Not Cleaned Properly)	Replace O-Ring
	No Lube on Piston/Cylinder	Lubricate with Heavy Grease
	Check Valve Not Sealing or Missing	Inspect & Replace if Necessary
Low Pressure	Damaged O-Ring in Pressure Relief Valve	Replace O-Ring
& Resistance During Pumping	Worn or Damaged O-Ring on Piston	Replace O-Ring
	Tank Cap Not Tight	Tighten Cap
	No Lube on Piston Cylinder	Lubricate Piston, O-Ring and Cylinder
Leaks From End	Worn or Damaged O-Ring in Shut-Off Valve	Rebuild Shut-Off Valve
of Spray Wand Leaks From Inside Cylinder	 Worn or Damaged Umbrella Valve at Bottom of Cylinder 	Replace Umbrefia Valve
Leaks Under Cap	Damaged or Missing Gasket	Lubricate or Replace Gasket
	Screw Cap Not Tight	Pressurize Unit, Tighten Caps Until Leaks Stop
Leaks From Shut-Off Valve	Worn, Damaged or Loose Fittings	Tighten Fittings and Replace Worn Parts
Leaks from Hose	Worn, Damaged or Loose Fittings	Tighten Fittings and Replace Worn Parks
Pressure Relief Valve Sticks	Lack of Lubrication or Contaminated Relief Valve Assembly	Clean and Lubricate Pressure Relief Valve
Air Leak -	Tank Cap Not Tight	Tighten Tank Cap
Air Coming Out Between the Two Halves of the Pump Support	Gasket Twisted or Leaking Lubrication	Straighten Gasket and Lubricate with Grease
	Tank Lip Damaged	Repair or Replace Tank

Note: Once a repair is completed, fill the unit with clear water, pressurize and check for leaks. If the sprayer leaks, do not use. Repair leak and recheck.

DISASSEMBLY & REPAIR - SPRAYER ASSEMBLY

- If the sprayer will not hold pressure, fill the sprayer to the neck with water. Replace the cap and pump up sprayer. Note: USE CAUTION! Filling the sprayer this full makes it very easy to pump up to the maximum pressure. (Approx. 4 pumps). The pressure relief valve is in the water and will therefore spray water when it releases. You will be able to observe a leak when water is being released. (See Figure 1) If you observe water on the outside of the sprayer, check for damage at the site of the leak.
- Figure 1
- If the leak is at a connection, try to tighten the screw cap (hand tighten only). If that fails, remove 2. the screw cap and check the sealing surface to make sure that it is flat, smooth and the seal or Oring is undamaged. Retighten. (See Figure 2)

Figure 2.

When reassembling the connections, especially the hose, make sure the O-ring is seated before hand-tightening the screw cap. (See Figure 3)

Figure 3

The pressure relief valve is removed by unscrewing it from the tank. Once removed, the lower housing pulls off to access the O-ring on the stem (A). When replacing this O-ring, make sure it is seated in the recess on the stem. Lubricate stem before reassembly. (See Figure 4)

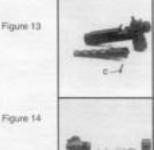


If the pump fails to offer resistance when pumping, check the umbrella valve (A) on the bottom of the cylinder to make sure that it is in place and sealing. The umbrella valve is removed by pulling it out. The umbrella valve is replaced by inserting into the hole in the bottom of the cylinder. The pump piston is removed from the cylinder by pulling the two apart forcefully. The large gasket at the top of the cylinder will hold the cylinder in the red cap. Turning the cylinder counter-clockwise while holding the red cap and pulling will help separate the two. (See Figure 6) Figure 7 To replace the O-ring on the plug (A), remove the plug by prying it out with a screwdriver. Replace the O-ring and lubricate. Reassemble by pushing the plug in until it is flush with bottom of the pump piston. The outer O-ring can be replaced if damaged or worn. Lubricate it before it is reas-Figure 8 sembled into the cylinder. (See Figures 7 and 8) To replace the pump piston, remove the cylinder supports by pushing them out of the red cap. Once the pump piston is replaced, the cylinder support is snapped back into place. (See Figure 9) Figure 9 When reassembling the pump cylinder to the pump piston, make sure that the gasket (A) does not get twisted. This will cause the sprayer to leak. It is important to keep this gasket lubricated with Vaseline® or SOLO Superior Grease (Part #9850). Note: The cylinder is shown removed from the Figure 10 tank cap for clarity. To ease the assembly, drop the cylinder into the neck of the sprayer tank and then screw the cap assembly on, (See Figure 10) Figure 11 Remove the shut-off valve from the hose. Remove and replace the O-ring on the hose connection. Reinstall the shut-off valve. (See Figure 11) DISASSEMBLY & REPAIR - THE SHUT-OFF VALVE Complete Shut-off valve. (See Figure 12) Figure 12

To remove valve core, you must first disassemble the handle. Remove the retaining pin (C) by squeezing the notched end and pushing through the handle. Slide the handle off the valve core. (See Figure 13)

in picture has been painted white for clarity.

With the handle removed, unscrew cap which retains tension spring and push out valve core (C). Replace worn parts. Lubricate the O-rings and reassemble in reverse order. Note: The valve core



Nozzle Tip Specifications

Specification	Order Number Spray Volume			Pressure		Angle	Applications	
		1/min	US gal /min	atu atm	psi			
Flat Spray Tip	4074263*	0.88 1.25 1.53	.23 .33 .40	1.0 2.0 3.0	15 29 44	120° 120° 120°	Area and row treatment	
Flat Spray Tip	0065210	0.46 0.64 0.78	.12 .17 .21	1.0 2.0 3.0	15 29 44	80° 80° 80°		
Adjustable Tip - Brass	0610410-P	Tree S	Spraying	(adjust	able spra	aying pattern)		
Full Cone Tip	0065212		5	?		30°-50°	Game repellants of high viscosity	
Full Cone Tip	0065213		1	1		30°-50°	Game repellants of low viscosity	
Full Cone Tip	0065214						Game repellants	
Hollow Cone Tip 1 mm orifice	4900209	0.4	.10	1.0	15 29		Shrubs, bushes	
Hollow Cone Jet 1.4 mm orifice	4900252	0.64 0.91 1.11	.17 .24 .29	1.0 2.0 3.0	15 29 44	50° 65° 65°		
Hollow Cone Jet 1.8 mm orifice	4900322*	0.88 1,25 1.53	.23 .33 .40	1.0 2.0 3.0	15 29 44	55° 70° 72°		
No-Drift AN 0.5 rose	4074383	0.23	.06	1.0	15	90"	Mainly for herbicides at low pressure	
No-Drift AN 1.0 orange	4074385	0.28 0.38 0.46	.07 .10 .12	0.4 0.7 1.0	6 10 15	100° 100° 100°		
No-Drift AN 2.0	4074386	0.55 0.76 0.91	.15 .20 .24	0.4 0.7 1.0	6 10 15	100° 100° 100°	//	
No-Drift AN 2.5	4074514	0.72 0.95 1.14	.19 .25 .30	0.4 0.7 1.0	6 10 15	110° 110° 110°		
No-Drift AN 5.0	4074513	1.80 1.90 2.28	,48 ,50 ,60	0.4 0.7 1.0	6 10 15	120° 120° 120°	The XAN 2 nozzle is suited for low drift and water saving application of herbicides which tend to foam	
Foam Nozzle	4900397	0.76 0.90 1.01 1.10	.20 .23 .26 .29	3.0 4.0 5.0 6.0	45 60 75 90			

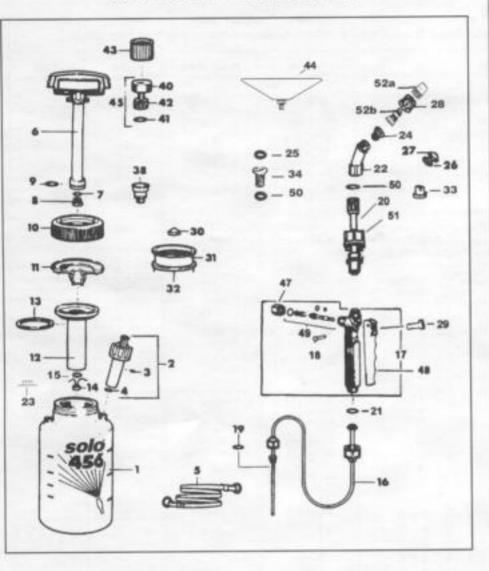
^{*}Standard equipment



Order parts and accessories from your SOLO dealer. If there is no local dealer, use this form to order from SOLO.

	Item Name/Description		Part No.	Retail Price	Qty.	Tota
Nozzles T	Flat Spray Nozzle - surface area & row treatment		40 74 263	2.00		
	Sprayer Elbow and Nozzle Assortment		06 10 408-P	12.95		
, ,	Wide Angle Flat Polijet Nozzles - Mainly for herbicides at low pressure.	60 GPM	40 74 513	2.40		
10	At 15 psi they deliver:	.30 GPM .24 GPM	40 74 514 40 74 386	2.40		
		12 GPM	40 74 385	2.40 2.40		
1300	Elbow Nozzle Assembly		49 00 258N	6.35		
TE	Double Spray Nozzle - For double row application spraying in two directions simultaneously.	1	49 00 100	14.95		
- Proper	Brass Adjustable Spray Nozzle Kit - (includes O	-Ring and	06 10 410-P	8.75		
10	Screw Cap for tree spraying (from fine misting to a Brass Adjustable Spray Nozzle Plastic Adjustable Nozzle Hollow Cone Nozzles - for shrubs & bushes:	jet stream).	49 00 207	6.25		
23	Hollow Cone Nozzles - for shrubs & bushes:	1.4 mm	49 00 527 49 00 252	4.25 2.85		
A	The state of the s	1.8 mm	49 00 322	2.85		
63	Swirl Plate		40 74 756	1.25		
10	Foam Spray Nozzle - For low drift & water saving application of herbicides which tend to foam.		49 00 397	19.95		
	Nozzle Assortment		06 10 456-P	12.95		
xtensio	n Tubes and Spray Wands					
	20" Spray Wand		49 00 230	9.95		
1	20" Extension Tube 20" Brass Spray Wand		49 00 420 49 00 421	7.10		
	20" Brass Spray Wand 27" Spray Wand 60" Brass Spray Wand 40" Brass Telescoping Wand		49 00 319	11.95 8.90		
	60° Brass Spray Wand 40° Brass Telescoping Wand		49 00 396 49 00 435	16.75 19.95		
	Note: Extension tubes screw on to wands. Spray wands attach to shut-off valve.		46 00 433	19.90		7
pray Bo	ooms		100000			
1	2-Nozzle Spray Boom - Attaches to wand Sprays two rows at once, (Total width 33", Distance between nozzles 24")		49 00 514	19.95		
pecialty						
	SOLO Superior Grease		nero	2.00		
			9850	2.95		
00	Pressure Control Gauge Kit - For no-drift spraying of herbicides. Helps operator maintain pressure below 15 psi to help prevent damage to		49 00 356	14.95		
0	crops. Use with shut-off valve 48 00 170					
(O)	Pressure Limiting Valve - Keeps pressure at		49 00 183	29.90		
	desired level for drift control. Interchangeable springs are color coded for 5, 10 and 15 psi.		10.44,198	20.50		
	Drift Guard - Complete drift control for herbicide a in berry, flower, vegetable, cotton & other application	pplications ons	43 00 430	12.80		
ag .	Check Valve - Prevents spray tip from leaking whe	n not in use.	27 00 316	3.25		
0	Organic Liquid Spray Kit - Strainer & Spray tip for organic liquids.	r spraying	49 00 323	9.95		
-	Strainer		42 00 166	5.25		
5	Shut-Off Valve		48 00170	14.85		
	Shut-Off Valve, Spray Wand & Elbow Nozzle As:		49 00 170N	24.95		
9	Pump Repair Kit - Contains original equpment 0-r to renew all sealing surfaces on 454, 456, 457 spra	ings iyers.	49 00 405-K	4.95		
	Wand Repair Kit		06 10 411-K	9.95		
	Sprayer Repair Video		998 SPVID	3.95		
	454/456/457 Owners Manual / Spare Parts List/Ser	rvice Manual	US9456702	NC		NC
			SUBTOTAL			s

PARTS BREAKDOWN



Prices and technical specifications are subject to change without notice.

Mail or Fax to: SOLO . P.O. Box 5030 Newport News, VA 23605 • Fax: (757) 245-0800

1 4071262 456 Tank 5 liter 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	Pos. No.	Order No.	For Model	Description
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No. No. Model - 4900405-K - 4900323 30 4074726 ** Hallow Core Nozzie Tg 31 4200166 ** Fiber Barket, Assp. 32 4073410 ** Fange 33 4074203 Fiber Barket, Assp. 42 4074510 Fiber Barket, Assp. 42 4074336 Pressure Gauge Protection 42 4074336 Pressure Gauge Protection 43 4065189 Pressure Gauge Protection 44 4900356 Pressure Gauge Protection 45 4900356 Pressure Gauge Protection 46 4900356 Pressure Gauge Protection 474514 Fiber Barket, Assp. 4074514 Fiber Barket, Assp. 4074514 Fiber Barket, Assp. 4074516 Pressure Gauge Protection 4074516 Pressure Cauge Protection 4074516 Pressure Cauge Protection 4074516 Pressure Cauge Protection 4074516 Pressure Cauge Protection 4074516 Pressure Gauge Protection 45 4900356 Pressure Gauge Protection 46 5crey Not 200 47 4900356 Pressure Gauge Protection 48 5crey Not 200				
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4.95

Please do not send cash with this order. Make check or money order payable to SOLO INC. You may request C.O.D. shipment. Form of payment:

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We carnot process your credit card purchase without signature and expiration date.

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